

# "TECH" pool - high tech pooling from Eurocircuits

## "TECH pool" – Higher technology order-pooling

As components get smaller designers have to use ever finer tracks, gaps and via holes. Increasingly our customers are finding that they require designs outside the specifications of our "STANDARD pool" service. To meet this need we have created a new higher specification pooling service, "TECH pool". This offers 100µm technology with all the benefits of an order-pooling service. With the launch of our "TECH pool" service Eurocircuits offers the largest PCB technology spectrum of any online pooling service in Europe.

#### What do you get?

- A one page menu for fast ordering of rigid fine-line PCBs
- Up to 8 layers, from 1 piece onwards
- 100µm 4mil technology boards at pooling prices
- Fully-finished with 2 solder-masks and 1 silk-screen
- Lead-free finish: electroless nickel immersion gold (ENIG or Che Ni/Au)
- FR-4 RoHS compliant material optimised for lead-free soldering with standard build-up
- No tooling charges
- No minimum order charge
- 100% manufacturability check prior to production
- Direct online price-calculation and ordering

### How to get prices and place orders?

Log in and go to <u>Place order</u>. Enter number of layers, dimensions and delivery term and that's it nothing more. You see the price at once. Attach files and the order is placed. To choose options open the technical specifications and select what you need.

### New user?

Not yet signed up to **Eurocircuits** and our other low-cost online services? Just go to <u>Sign up</u> and fill in the short form.

## How do we keep "TECH pool" prices down?

Eurocircuits are specialist manufacturers of prototype and small batch PCBs. We are experts in orderpooling. Placing different orders on a standard production pooling panel minimizes set-up and production costs so you get good prices and no tooling charges. Because of the large numbers of orders we receive daily, we can offer a large number of technological options in our pooling services. We do a 100% check on your data before manufacture to make sure that you get the boards you want.

Number of layers2, 4, 6, 8Maximum PCB dimension410mm x 410mmMinimum PCB dimension5mm x 5mmBase materialFR-4, Td>=325°C, T260>=60', T288>=5', CTEz=<3.7%, Tg>=150°CBase material thickness1.55mmBase copper foil - outer layers12µml/%ozBase copper foil - inner layers12µml/%ozSurface finishENIGSoldermask type/colourLPI: GreenExtra optionsPeelable mask, via fillingLegend colourWhite one or both sidesMin. track width/spacing0.100mmMin. finished hole size0.15mm. Press fit holesMinimum outer layer pad diameter = finished hole size + listed valueHole ≤ 0.45: 0.300mmMinimum copper to board-edge clearance - outer layers0.250mm (routed), 0.450mm (V-cut). Copper up to edge. Plated holes on edgeMinimum copper to board-edge - inner layers0.400mm (routed), 0.450mm (V-cut). Copper up to edge. Plated holes on edgeSlots and cut-outs0.5, 0.8, 1.0, 1.2, 1.6, >= 2.0mm toolDelivery panels2.0mm break-routed + V-cutMultilayer-buildStandardLumarkingAvailableStencil material130µm stainless steelMaximum stencil size600 x 600mm		
Minimum PCB dimensionFR-4, Td>=325°C, T260>=60', T288>=5', CTEz=<3.7%, Tg>=150°CBase materialFR-4, Td>=325°C, T260>=60', T288>=5', CTEz=<3.7%, Tg>=150°CBase copper foil - outer layers12 $\mu$ m/½ozBase copper foil - inner layers12 $\mu$ m/½ozSurface finishENIGSoldermask type/colourLPI: GreenExtra optionsPeelable mask, via fillingLegend colourWhite one or both sidesMin. finished hole size0.15mm. Press fit holesMinimum outer layer pad diameter = finished hole size + listed valueHole < 0.45: 0.300mm Hole < 0.50: 0.350mm	Number of layers	2, 4, 6, 8
Base material   FR-4, Td>=325°C, T260>=60', T288>=5', CTEz=<3.7%, Tg>=150°C     Base copper foil - outer layers   1.55mm     Base copper foil - outer layers   12µm/½oz     Base copper foil - inner layers   18µm/½oz     Surface finish   ENIG     Soldermask type/colour   LPI: Green     Extra options   Peelable mask, via filling     Legend colour   White one or both sides     Min. track width/spacing   0.100mm     Min. finished hole size   0.15mm. Press fit holes     Minimum outer layer pad diameter = finished hole size + listed value   Hole ≤ 0.45: 0.300mm Hole ≥ 0.50: 0.350mm     Minimum copper to board-edge clearance – outer layers   0.250mm (routed), 0.450mm (V-cut). Copper up to edge. Plated holes on edge     Minimum copper to board-edge – inner layers   0.400mm (routed), 0.450mm (V-cut). Copper up to edge. Plated holes on edge     Slots and cut-outs   0.5, 0.8, 1.0, 1.2, 1.6, >= 2.0mm tool     Delivery panels   2.0mm break-routed + V-cut     Multilayer-build   Standard     Electrical test   Standard     Lectrical test   Standard	Maximum PCB dimension	410mm x 410mm
Dase internal   T288>=5', CTEz=<3.7%, Tg>=150°C     Base copper foil   1.55mm     - outer layers   12µm/½oz     Base copper foil   18µm/½oz     - inner layers   18µm/½oz     Surface finish   ENIG     Soldermask type/colour   LPI: Green     Extra options   Peelable mask, via filling     Legend colour   White one or both sides     Min. track width/spacing   0.100mm     Min. finished hole size   0.15mm. Press fit holes     Minimum outer layer pad diameter = finished hole size + listed value   Hole ≤ 0.45: 0.400mm     Minimum copper to board-edge clearance - outer layers   0.250mm (routed), 0.450mm (V-cut).     Copper up to edge. Plated holes on edge   0.400mm (routed), 0.450mm (V-cut).     Solds and cut-outs   0.5, 0.8, 1.0, 1.2, 1.6, >= 2.0mm tool     Delivery panels   2.0mm break-routed + V-cut     Multilayer-build   Standard     Electrical test   Standard     UL marking   Available	Minimum PCB dimension	5mm x 5mm
Base copper foil - outer layers $12 \mu m/3 oz$ Base copper foil - inner layers $18 \mu m/3 oz$ Surface finishENIGSoldermask type/colourLPI: GreenExtra optionsPeelable mask, via fillingLegend colourWhite one or both sidesMin. track width/spacing $0.100 mm$ Min. finished hole size $0.15mm$ . Press fit holesMinimum outer layer pad diameter = finished hole size + listed valueHole $\leq 0.45$ : $0.300 mm$ Hole $\geq 0.50$ : $0.350 mm$ Minimum copper to board-edge clearance - outer layers $0.250mm$ (routed), $0.450mm$ (V-cut). Copper up to edge. Plated holes on edgeMinimum copper to board-edge - inner layers $0.400mm$ (routed), $0.450mm$ (V-cut). Copper up to edge. Plated holes on edgeMinimum copper to board-edge - inner layers $0.5, 0.8, 1.0, 1.2, 1.6, >= 2.0mm$ tool Delivery panels $2.0mm$ break-routed + V-cutMultilayer-buildStandardLettrical test $Standard$	Base material	
- outer layers   12μm/½oz     Base copper foil   18μm/½oz     - inner layers   18μm/½oz     Surface finish   ENIG     Soldermask type/colour   LPI: Green     Extra options   Peelable mask, via filling     Legend colour   White one or both sides     Min. track width/spacing   0.100mm     Min. finished hole size   0.15mm. Press fit holes     Minimum outer layer pad diameter = finished hole size + listed value   Hole ≤ 0.45: 0.300mm     Minimum inner layer pad diameter = finished hole size + listed value   0.250mm (routed), 0.450mm (V-cut).     Copper up to edge. Plated holes on edge   0.400mm (routed), 0.450mm (V-cut).     Copper up to edge. Plated holes on edge   0.400mm (routed), 0.450mm (V-cut).     Copper up to edge. Plated holes on edge   0.400mm (routed), 0.450mm (V-cut).     Copper up to edge. Plated holes on edge   0.400mm (routed), 0.450mm (V-cut).     Copper up to edge. Plated holes on edge   0.50 0.8, 1.0, 1.2, 1.6, >= 2.0mm tool     Delivery panels   2.0mm break-routed + V-cut     Multilayer-build   Standard     Electrical test   Standard     Stencil material   130µm stainless steel	Base material thickness	1.55mm
- inner layers   18μm/½oz     Surface finish   ENIG     Soldermask type/colour   LPI: Green     Extra options   Peelable mask, via filling     Legend colour   White one or both sides     Min. track width/spacing   0.100mm     Min. finished hole size   0.15mm. Press fit holes     Minimum outer layer pad diameter = finished hole size + listed value   Hole ≤ 0.45: 0.300mm Hole ≥ 0.50: 0.350mm     Minimum inner layer pad diameter = finished hole size + listed value   0.250mm (routed), 0.450mm (V-cut). Copper up to edge. Plated holes on edge     Minimum copper to board-edge - inner layers   0.400mm (routed), 0.450mm (V-cut). Copper up to edge. Plated holes on edge     Slots and cut-outs   0.5, 0.8, 1.0, 1.2, 1.6, >= 2.0mm tool     Delivery panels   2.0mm break-routed + V-cut     Multilayer-build   Standard     Electrical test   Standard     UL marking   Available     Stencil material   130µm stainless steel	••	12µm/⅓oz
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Multilayer-build Standard   Electrical test Standard   UL marking Available   Stencil material 130µm stainless steel	Slots and cut-outs	0.5, 0.8, 1.0, 1.2, 1.6, >= 2.0mm tool
Electrical test Standard   UL marking Available   Stencil material 130µm stainless steel	Delivery panels	2.0mm break-routed + V-cut
UL marking Available   Stencil material 130µm stainless steel	Multilayer-build	Standard
Stencil material 130µm stainless steel	Electrical test	Standard
	UL marking	Available
Maximum stencil size 600 x 600mm	Stencil material	130µm stainless steel
	Maximum stencil size	600 x 600mm